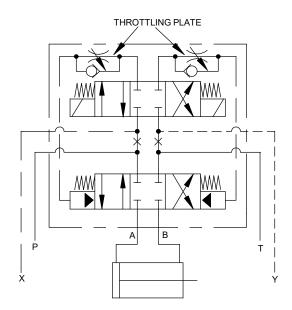
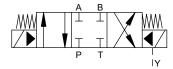


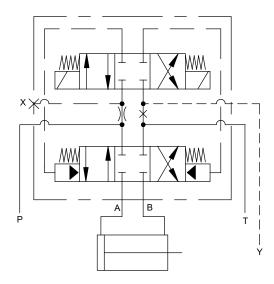
SIMPLIFIED SYMBOL OF
4/3 DIRECTIONAL CONTROL VALVE
(4 PORTS & 3 POSITIONS)
PORTS P, T, A & B CLOSED
(CLOSED CENTRE VALVE)
SOLENOID CONTROLLED
PILOT OPERATED
PORT X = EXTERNAL PILOT PORT
PORT Y = EXTERNAL DRAIN PORT



DETAILED SYMBOL OF
4/3 DIRECTIONAL CONTROL VALVE
(4 PORTS & 3 POSITIONS)
PORTS P, T, A & B CLOSED
(CLOSED CENTRE VALVE)
SOLENOID CONTROLLED
PILOT OPERATED
EXTERNALLY PILOTED
EXTERNALLY DRAINED
PORT X = EXTERNAL PILOT PORT
PORT Y = EXTERNAL DRAIN PORT



SIMPLIFIED SYMBOL OF 4/3 DIRECTIONAL CONTROL VALVE (4 PORTS & 3 POSITIONS) PORTS P, T, A & B CLOSED (CLOSED CENTRE VALVE) SOLENOID CONTROLLED PILOT OPERATED PORT Y = EXTERNAL DRAIN PORT



DETAILED SYMBOL OF
4/3 DIRECTIONAL CONTROL VALVE
(4 PORTS & 3 POSITIONS)
PORTS P, T, A & B CLOSED
(CLOSED CENTRE VALVE)
SOLENOID CONTROLLED
PILOT OPERATED
INTERNALLY PILOTED
EXTERNALLY PILOTED
EXTERNALLY DRAINED
PORT X = PLUGGED
PORT Y = EXTERNAL DRAIN PORT



TANDEM CENTRE VALVE, PORT P OPEN TO TANK WITH PORTS A & B CLOSED



PARTIALLY OPEN CENTRE. PORT B CLOSED WITH PORTS P & A TO TANK



PARTIALLY OPEN CENTRE. PORT A CLOSED WITH PORTS P & B TO TANK.



CENTRE. PORT B
CLOSED WITH PORTS
P & A TO TANK



PARTIALLY OPEN
CENTRE. PORT P
& PORT B CLOSED
WITH PORT A TO TANK



PARTIALLY OPEN CENTRE. PORT A & PORT T CLOSED WITH PORT P TO PORT B.



OPEN CENTRE VALVE ALL PORTS ARE OPEN TO EACH OTHER AND TO TANK.



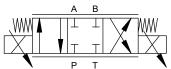
CLOSED CENTRE VALVE. PORTS P,T, A & B ARE CLOSED



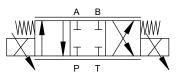
PARTIALLY OPEN CENTRE. PORT P CLOSED, PORTS A, B &T CONNECTED.



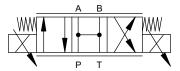
PARTIALLY OPEN CENTRE. PORTS P & T CLOSED WITH PORT A CONNECTED TO PORT B.



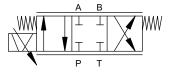
SOLENOID OPERATED PROPORTIONAL VALVE. THE TWO LINES, ONE ABOVE AND THE OTHER BELOW THE THREE ENVELOPES OF THE SYMBOL, DENOTE THAT THE VALVE IS INFINITELY VARIABLE, i.e. STEPLESS CONTROL.



SOLENOID OPERATED PROPORTIONAL VALVE.
THE SPOOL HAS AN OVERLAP CONFIGURATION
i.e. PORTS P, T, A & B, ARE CLOSED IN THE
CENTRE OR NEUTRAL POSITION.



SOLENOID OPERATED PROPORTIONAL VALVE. THE SPOOL HAS AN UNDER LAP CONFIGURATION, i.e. PORTS P, T, A & B, ARE OPEN IN THE CENTRE OR NEUTRAL POSITION.



4/3 SERVO VALVE. (TYPICAL EXAMPLE)

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SYMBOLS. 2.